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#### **Haynes Polaris Shop Manual Atv - e13components.com**

Haynes Publishing Polaris 250 to 500 cc ATVs: 2 stroke & 4 stroke 1985 Thru 1997 (Owners' Workshop Manual) 1st Edition by Max Haynes (Author), Haynes Publishing (Author) 44 out of 5 stars 63 ratings Polaris 250 to 500

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**SECTION V ENGINES - Vintage Snow**

CC's 175 EC17PM 62 244 EC25PS 72 250 EC25PC 535 250 EC25PT 535 294 EC29PF 58 335 EC34PC 62 335 EC34PS 62 336 EC34PO 60 398  
 EC40PM 65 432 EC44PO 6775 432 EC44PT\* 6775 500 EC51PT\* 62 530 EC54PM 75 Engine Model Codes PM - Standard Fan Cooled PF - Standard  
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250 35 3/4 6ej26 #3 360 35 1 1/2 9dh3-54 #3 250 40 1 6dp17 #2 250 40 1 6dp17 #2 370 45 2 6fh4-57 #3 185 38 1 r1368g #3 pt0-185 38 1 r1368g  
 mag-190 #3 185 50 1 r1367g #2 190 48 1 r1368g #2 pt0-185 38 1 r1368g mag-190 #3 195 35 1/2 6ej26 #2 430 50 15 9cg1-54 #3 450 50 125  
 9dh6-54 #3

**CHAPTER 5**

Indy 500 (All) EC50PL-01/02/03 488 72 28346 60 2362 2 Liquid Indy 650 (All) EC65PL-01 648 6772 2668 60 2362 3 Liquid Engine Model Cyl Head  
 Cyl Head Piston Piston/Cylinder Engine Recommended CC's CC's Rings Bore Clearance Operating RP Idle RPM Uninstalled Installed +002" +200  
 RPM

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Polaris Industries Inc 91 10/98 Routing ELECTRI~AL Diagram \_ Indicator Lights Rotate the crankshaft opposite the direction of rotation about 250  
 BTDC (2 1/2 pointer revolutions) 5 Determine the correct ignition timing position from 500 6 3000 25 4500 25 5500 20 7000 20 8000 16 8300 16  
 9000 3

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2003 models covered 250 2x4 / 250 4x4 300 2x4 / 300 4x4 400 2x4 / 400 4x4 500 4x4 / 500 4x4 TBX (dump bed) (NOTE: Covers all variations of the  
 models above, including automatic and manual transmissions, FIS fully independent rear suspension, ACT rear suspension, etc) Manual is indexed  
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**Check for Proper Ring End Gap - Wiseco**

Check for Proper Ring End Gap Failure to ensure proper ring end gap may cause the ring tips to butt, and engine damage could occur 1 A torque  
 plate should be attached to ...

**CHAPTER 11 WIRING DIAGRAMS**

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